Stackpole Electronics, Inc.

Resistive Product Solution

Features:

- · Robust metal oxide film element
- Flameproof design
- Compact size
- Useful in circuits where duty cycles require power resistors
- Tin-plated copper leads
- Cut and formed product is available on select sizes contact Stackpole for details
- 100% RoHS compliant and lead free without exemption
- Halogen free
- REACH compliant

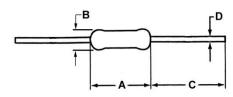


Electrical Specifications - RSPF							
Type / Code	Power Rating (W)	Maximum Working	Maximum Overload	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance		
	@ 70°C	Voltage (V) ⁽¹⁾ Voltage (V)			1%, 2%	5%	
RSPF14	0.25	250	500				
RSPF12	0.5	400	800				
RSPF1	1	500	1000	- 200 ~ + 350	10 - 100K	2.2 - 1M	
RSPF2	2	500	1000				
RSPF3	3	500	1000				

Electrical Specifications - RSPL							
Type / Code	Power Rating (W)	Maximum Working	Maximum Overload	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance		
	@ 70°C	Voltage (V) ⁽¹⁾	Voltage (V)	,	1%, 2%	5%	
RSPL14	0.25						
RSPL12	0.5			- 200 ~ + 350	-	0.1 - 2	
RSPL1	1	√P*R	√P*R x 2.5				
RSPL2	2						
RSPL3	3						

⁽¹⁾ Lesser of $\sqrt{P^*R}$ or maximum working voltage

Mechanical Specifications



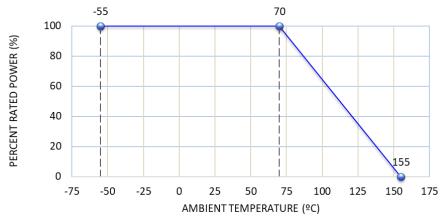
Type / Code	A	В	С	D	Unit
Type / Code	Body Length	Body Diameter	Lead Length (Bulk)	Lead Diameter	Offit
RSPF14 / RSPL14	0.13 +0.008 / -	0.07 ± 0.01	1.10 ± 0.12	0.02 ± 0.002	inches
	3.20 +0.20 / -0	1.82 ± 0.20	28.00 ± 3.00	0.45 ± 0.05	mm
RSPF12 / RSPL12	0.24 ± 0.020	0.09 ± 0.01	1.10 ± 0.12	0.02 ± 0.002	inches
RSFF12 / RSFL12	6.00 ± 0.50	2.30 ± 0.20	28.00 ± 3.00	0.55 ± 0.05	mm
RSPF1 / RSPL1	0.35 ± 0.039	0.12 ± 0.02	1.10 ± 0.12	0.03 ± 0.002	inches
RSFF1/RSFL1	9.00 ± 1.00	3.00 ± 0.50	28.00 ± 3.00	0.70 ± 0.05	mm
RSPF2 / RSPL2	0.43 ± 0.039	0.16 ± 0.02	1.10 ± 0.12	0.03 ± 0.002	inches
RSFF2 / RSFL2	11.00 ± 1.00	4.00 ± 0.50	28.00 ± 3.00	0.80 ± 0.05	mm
RSPF3 / RSPL3	0.59 ± 0.039	0.22 ± 0.04	1.38 ± 0.12	0.03 ± 0.002	inches
RSPF3 / RSPL3	15.00 ± 1.00	5.50 ± 1.00	35.00 ± 3.00	0.80 ± 0.05	mm

Resistive	Droduct	Solutions
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Performance Characteristics					
Test Test Results					
Short Time Overload	± (0.75% + 0.05Ω)				
Moisture Resistance	$\pm (5\% + 0.05\Omega)$				
Load Life @ 70°C - 1000 hours	± (5% + 0.05Ω)				
Dielectric Withstanding Voltage	± (5% + 0.05Ω)				
Resistance to Solvent	Permanent marking no physical damage or deterioration				

Operating temperature range is -55°C to +155°C

Power Derating Curve:



Repetitive Pulse Information:

If repetitive pulses are applied to resistors, pulse wave form must be less than "pulse limiting voltage", "pulse limiting current" or "pulse limiting wattage" calculated by the formula below.

$$Vp = K\sqrt{P \times R \times T/t}$$

$$Ip = K\sqrt{P/R \times T/t}$$

$$Pp = K^2 x P x T/t$$

Where: Vp: Pulse limiting voltage (V)

> Pulse limiting current (A) lp:

Pp: Pulse limiting wattage (W)

P: Power rating (W)

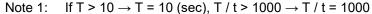
R: Nominal resistance (ohm)

Repetitive period (sec) T:

Pulse duration (sec) t:

K: Coefficient: 0.9

[Vr: Rated Voltage (V), Ir: Rated Current (A)]



Note 2: If T > 10 and T / t > 1000, "Pulse Limiting power (Single pulse) is applied

Note 3: If Vp < Vr (Ip < Ir or Pp < P), Vr (Ir, P) is Vp (Ip, Pp)

Note 4: Pulse limiting voltage (current, wattage) is applied at less than rated ambient temperature.

If ambient temperature is more than the rated temperature (70°C), decrease power rating according to "Power **Derating Curve**"

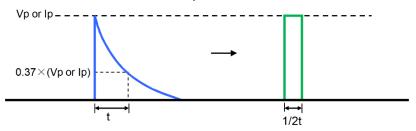
Assure sufficient margin for use period and conditions for "pulse limiting voltage" Note 5:

If the pulse waveform is not square wave, judge after transform the waveform into square Note 6:

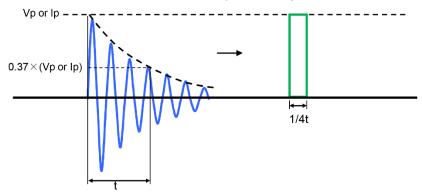
wave according to the "Waveform Transformation to Square Wave".

Waveform Transformation to Square Wave

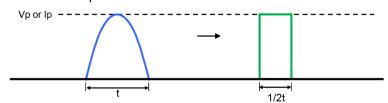
1. Discharge curve wave with time constant "t" → Square wave



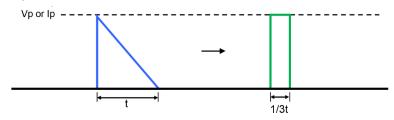
2. Damping oscillation wave with time constant of envelope "t" → Square wave



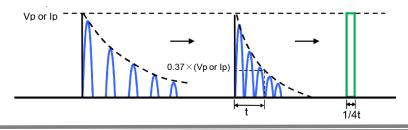
3. Half-wave rectification wave → Square wave



4. Triangular wave → Square wave



5. Special wave → Square wave



Recommended Solder Profile

This information is intended as a reference for solder profiles for Stackpole resistive components. These profiles should be compatible with most soldering processes. These are only recommendations. Actual numbers will depend on board density, geometry, packages used, etc., especially those cells labeled with "*".

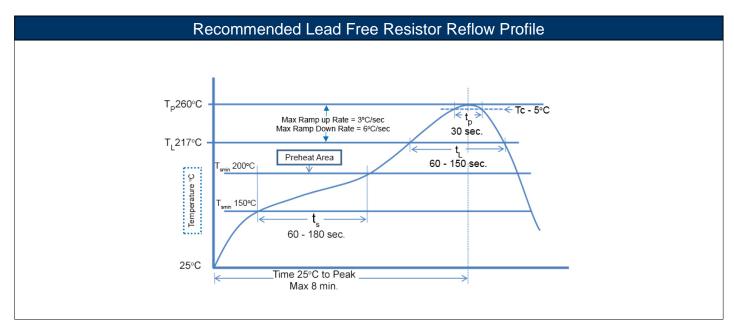
100% Matte Tin / RoHS Compliant Terminations

Soldering iron recommended temperatures: 330°C to 350°C with minimum duration. Maximum number of reflow cycles: 3.

Wave Soldering					
Description	Maximum	Recommended	Minimum		
Preheat Time	80 seconds	70 seconds	60 seconds		
Temperature Diff.	140°C	120°C	100°C		
Solder Temp.	260°C	250°C	240°C		
Dwell Time at Max.	10 seconds	5 seconds	*		
Ramp DN (°C/sec)	N/A	N/A	N/A		

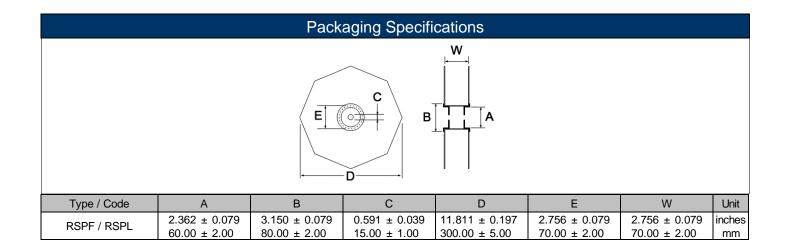
Temperature Diff. = Defference between final preheat stage and soldering stage.

Convection IR Reflow						
Description	Description Maximum Recommended Minimum					
Ramp Up (°C/sec)	3°C/sec	2°C/sec	*			
Dwell Time > 217°C	150 seconds	90 seconds	60 seconds			
Solder Temp.	260°C	245°C	*			
Dwell Time at Max.	30 seconds	15 seconds	10 seconds			
Ramp DN (°C/sec)	6°C/sec	3°C/sec	*			



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Resistive Product Solutions



RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

	RoHS Compliance Status								
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)			
RSPF	Flameproof Power Leaded Resistor	Axial	YES	99.3/0.7 Sn/Cu	Apr-05	05/14			
RSPL	Flameproof Power Leaded Resistor Low Resistance	Axial	YES	99.3/0.7 Sn/Cu	Apr-05	05/14			

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the Eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

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